



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBST2854-7
Job Sheet 204403



Part No: RBST2854-7

Job Qty: 4 pcs

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/10/20

Type: SOLD

Description:

Note: DWG RBST2854 Rev 1 IPP Rev A 18.02.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	4 pcs	2/10/20	2/10/20	1.00	2.00	SL-154 - 1		JB 20.01.07
120	QC 2	4 pcs	2/10/20	2/10/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 20.01.07
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S245360

Part: RBST2854 - 7

Job No: 204403

Serial No/Batch: S245360

Revision: 1

Inspector:

Exp Date:

DAS
62
9-89

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130	QC 8	4 pcs	2/10/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
180	Packaging 3-1 - Stock - B4B	4 pcs	2/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B

7/20/20/2/10

DAS
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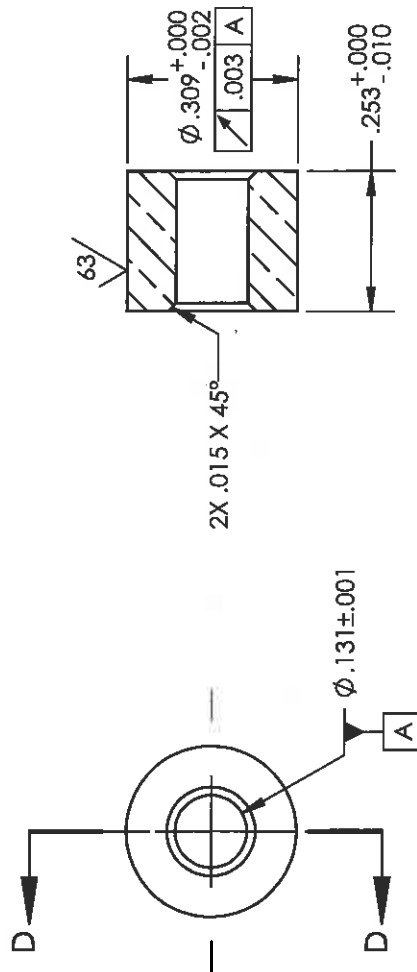
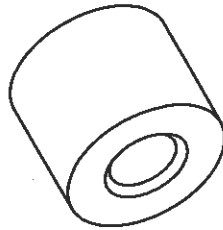
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	2/10/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-00
					JAN 13 2020
Part Op 110 - SL-154 (MORI SL-154 LATHE) 1-Machine as per FOLIO. FB988 FOLIO REV: AA DWG REV:					
Descriptions: 2 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-BRONZE-C63000-R0.375	Bronze C63000 Round Bar 0.375"	.2000 ft (.05 ea)	110-SL-154 - 1	504886	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	MT-BRONZE-C63000-R0.375	0	2	0	
Part Specifications					
Specifications could not be found.					

GA138

Plex 12/9/19 2:34 PM Dart.lajeunesse.marie

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REV		DESCRIPTION		REVISIONS	
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION D-D

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204403 M.C.
15-12-09



GUIDE

TITLE		TRI-ROLLER SWAGING TOOL	
DWG NO.	RBST2854-7		REV 1
MAT'L	BRONZE RND BAR	DRAWN BY:	GILBERT
UNLESS OTHERWISE SPECIFIED		APPROVED	<i>D. West</i>
DIMENSIONS ARE IN INCHES		TEST	
FRACTIONS ± 1/8		FINISH	
XX ± .01		SPEC	
X ± .1			
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		212-310-701-103	
SCALE	3:1	DATE	5/20/2013
		SHEET 5 OF 10	

DART AEROSPACE LTD		Work Order:	204403
Description: Guide		Part Number:	RBST2854-7
Inspection Dwg: RBST2854	Rev: 1	Page 1 of 1	

[illegible]

Engineering Approval: (If necessary)		Date:
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